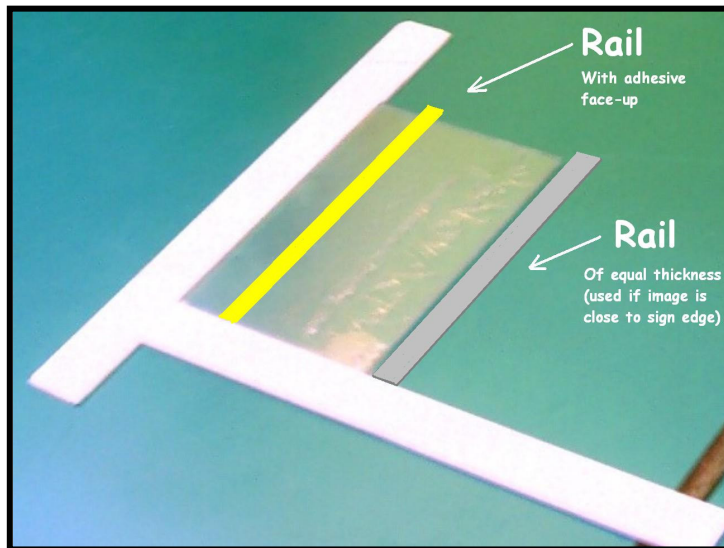


The Art of Tipping by Silk Screen



Build the JIG

Use a 230–320 mesh screen. The screen should be VERY tight and offset $\frac{1}{8}$ "– $\frac{1}{4}$ " from the sign face.

Using $\frac{1}{2}$ " wide rails of .040" adhesive backed flexible plastic, set a jig with the sign having the largest print area. Place rails adjacent to Braille or within $\frac{1}{2}$ " of copy to be printed. Be sure rails carry the entire length of your anticipated printing pass.

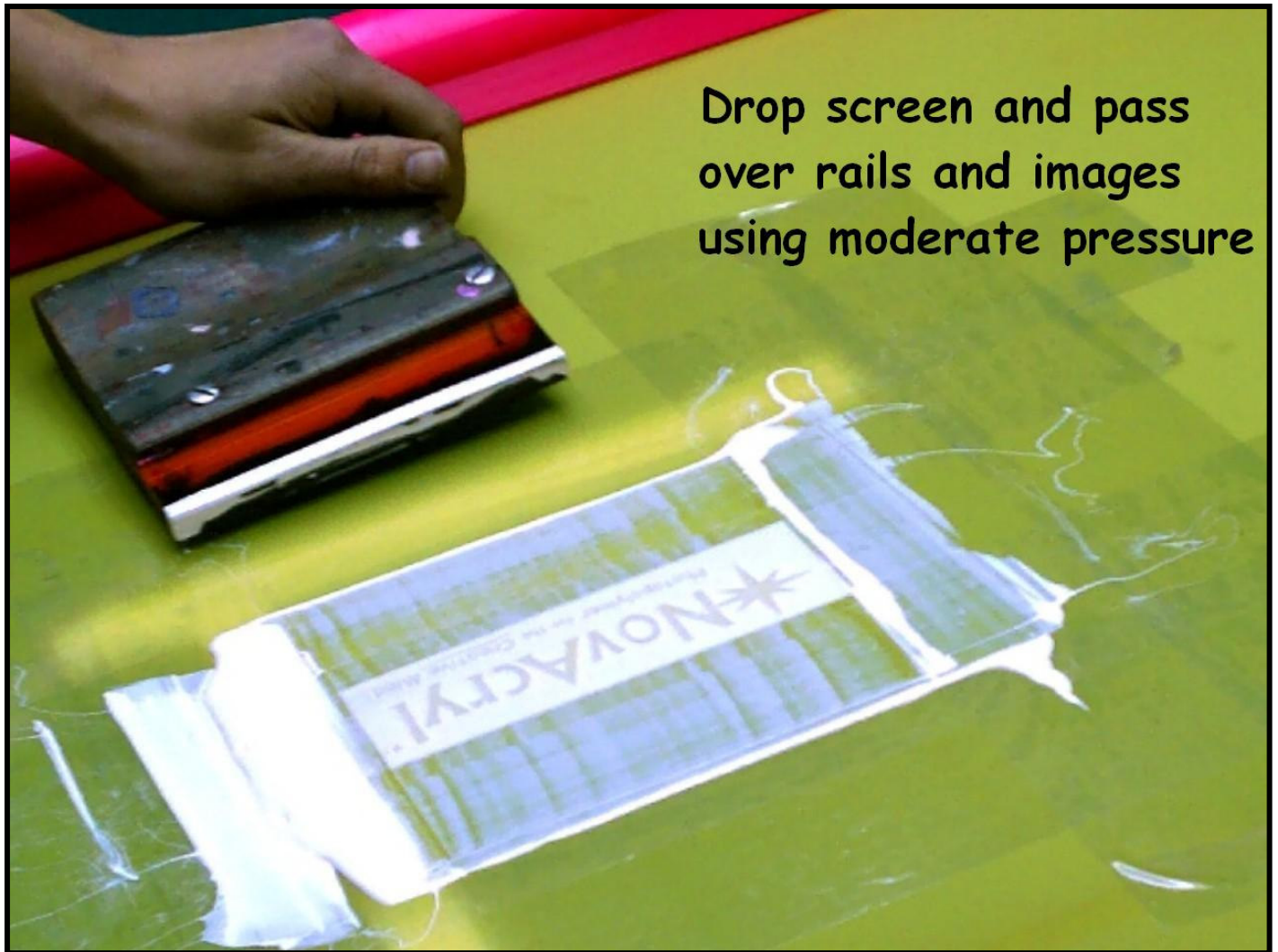
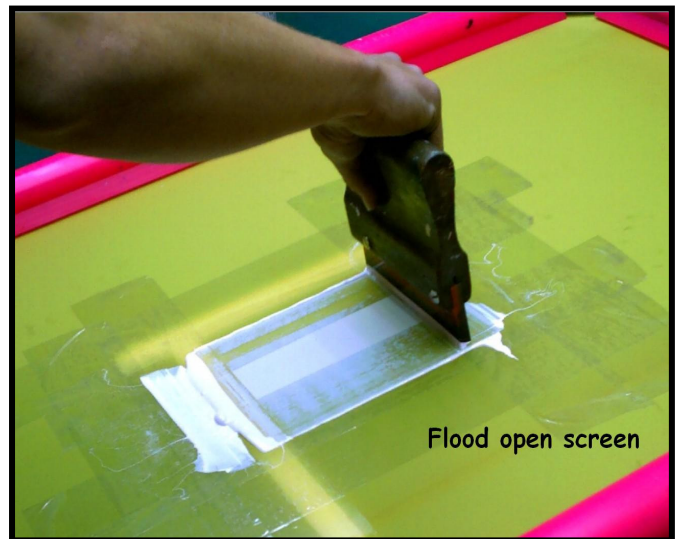
Attach RAILS to the SCREEN

Once your jig is in place, peel the adhesive liner of your rails, lower the screen and press. This will attach the rails to the underside of your screen and keep them in place through the length of the run.



BLOCK OUT PRINT AREA

Using your tape of choice, block out the print area of the sign. The tape should cover the rails and Braille. However, if Braille location varies, mask the Braille surface prior to printing.



Clearing the Screen.

Clear screen for next sign using a "clearing template" made of a blank acrylic sheet with .040" plastic placed inside rail location

Cover the template with newsprint

Print remaining ink on the newsprint and repeat the process for each sign

DONE!

Call, fax or write to
Technical Support with
additional questions.



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